

CERTIFICATE

It is hereby certified that the firm

DSD Hilgers Stahlbau GmbH
56598 Rheinbrohl, Laacher Weg 5

is qualified, to fulfil the welding quality requirements according to

DIN EN ISO 3834-2

in the range given in the enclosure of this certificate.

Certificate no.: 2019.5513

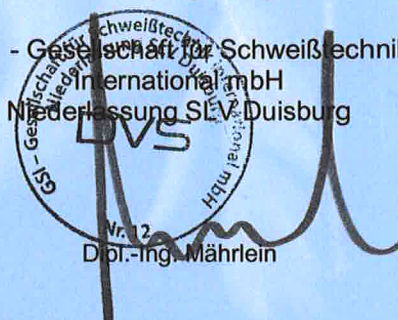
Validity: from 2019-07-01 to 2022-06-30

issued on: 2019-07-01



Certifying Body

GSI - Gesellschaft für Schweißtechnik International mbH
Niederlassung SLV Duisburg



Enclosure

of certificate no.: 2019.5513

Range of Approval

Application:	Production of steel structures, cranes, crane railways, steel stacks, steel radio towers and masts, railway bridges, excavators, spreaders and auxiliary equipment in opencast lignite mines
Welding Processes:	111 – Manual metal arc welding (metal arc welding with covered electrode) 135 – Metal active gas welding, partly mechanized 141 – Tungsten inert gas arc welding, manual
Parent Metals:	1.1, 1.2, 1.3, 3.1, 8.1, R260 and mixed connections from F/1, 8/1, 10/1 and 43/1
Welding Coordinator: (Name, Christian name, date of birth, profession)	Dipl.-Ing. (FH) Jung, Mark, born 1979-09-21. IWE (IIW)
Deputy: (Name, Christian name, date of birth, profession)	Dipl.-Ing. Ihlo, Thomas, born 1979-08-10, IWE (IIW) Hänsch, Henry, born 1964-09-27, SFM (DVS) Breisig, Egon, born 1963-11-14, EWS (EWF) Gotter, Andreas, born 1960-02-27, EWS (EWF) Ploch, Martin, born 1969-04-01, IWS (IIW) Carstensen, Heiko, born 1970-07-19, IWS (IIW) Murre, Hans-Werner, born 1966-06-29, IWS (IIW)
Remarks: (Restrictions/Extensions)	For assistance of the welding coordinator is qualified at the following erection site: 03185 Peitz, Power Station Jänschwalde, Factory hall 2 Dipl.-Ing. Ihlo, Thomas, born 1979-08-10, IWE (IIW) Gotter, Andreas, born 1960-02-27, EWS (EWF) 40589 Düsseldorf, Halbuschstr., Fertigungsstätte Henkel Ploch, Martin, born 1969-01-04, IWS (IIW)

