

CERTIFICATE


Conformity of the Factory Production Control

2451-CPR-EN1090-2014.0545.005

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC4 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for DSD HILGERS Stahlbau GmbH Laacher Weg 5 56598 Rheinbrohl GERMANY
Manufacturing plants <small>production facilities of the manufacturer</small>	see reverse
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	14.06.2012
Next Surveillance audit	13.06.2028
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue Düsseldorf, 22.05.2025
Klotzki



Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2014.0545.005

- Manufacturing plants**
- 1. DSD HILGERS Stahlbau GmbH**
Werkstatthalle 2-8, 03185 Bärenbrück, GERMANY
 - 2. DSD HILGERS Stahlbau GmbH**
Nordtor 1, 40589 Düsseldorf, GERMANY

Remarks The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.